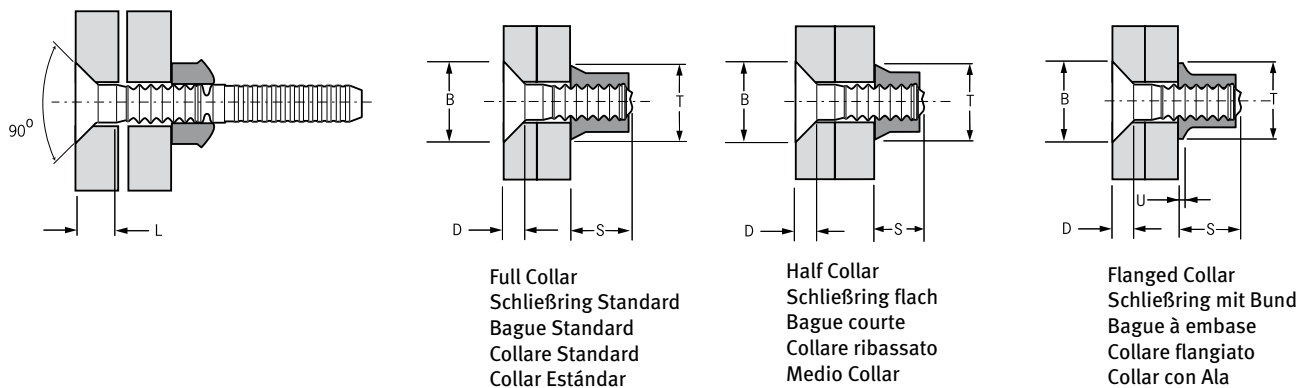




English	Français	Deutsch	Italiano	Español
90° Countersunk	90° Tête fraisée	90° Senkkopf	90° Testa svasata	90° Cabeza avellanada
Pin: Carbon boron steel* Zinc plated, thickness 8 µm Clear trivalent passivated	Tige: Acier* Revêtement zingué, épaisseur 8 µm Passivation claire trivalente	Bolzen: Stahl* Verzinkt, 8 µm Klar chromatiert, Cr6-frei	Bullone: Acciaio a carbonio* Zincatura spessore 8 µm Passivazione chiara trivalente	Vástago: Acero al carbono* Zincado, 8 micras Pasivado claro trivalente
Collar: Low carbon steel** Zinc plated, thickness 8 µm Clear trivalent passivated	Bague: Acier bas carbone** Revêtement zingué, épaisseur 8 µm Passivation claire trivalente	Schließring: Stahl** Verzinkt, 8 µm Klar chromatiert, Cr6-frei	Collare: Acciaio a basso tenore di carbonio** Zincatura spessore 8 µm Passivazione chiara trivalente	Collar: Acero bajo en carbono** Zincado, 8 micras Pasivado claro trivalente

\*: SAE 10B21 EN 10263-4 23MnB4 \*\*: SAE 1008 EN 10263-2 C8C



ø	w. Full Collar <sup>2)</sup>		L	B	D	Part No/ref	Part No/ref		Part No/ref						
	min.	max.					Full Collar		Half Collar <sup>2)</sup>		Flanged Collar <sup>3)</sup>				
nom.			nom.	max.	nom.	Pin <sup>1)</sup>	S max.	T max.	S max.	T max.	S max.	T max.	U <sup>3)</sup> nom.		
3/16" (4.8 mm)	.125	.250	.196	.125	.349	.085	02622-70603	02662-70600	.370	.315	.310	.315	.402	.390	.030
	.187	.312		.187			02622-70604								
	.250	.375		.250			02622-70605								
	.312	.437		.312			02622-70606								
	.375	.500		.375			02622-70607								
	.437	.562		.437			02622-70608								
	.500	.625		.500			02622-70609								
	.562	.687		.562			02622-70610								
	.625	.750		.625			02622-70611								
	.687	.812		.687			02622-70612								
	.750	.875		.750			02622-70613								
	.812	.937		.812			02622-70614								
.875	1.000	.875	02622-70615												

all dimensions in inches / en pouces / alle Maße in Zoll / in pollici / en pulgadas  
 1), 2), 3) see last page / voir page 3 / siehe letzte Seite / vedi pagina 3 / ver Pág. 3

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ø	w. Full Collar <sup>2)</sup>		L	B	D	Part No/ref Pin <sup>1)</sup>	Part No/ref Full Collar		Part No/ref Half Collar <sup>2)</sup>		Part No/ref Flanged Collar <sup>3)</sup>		
	nom.	min.					max.	nom.	max.	nom.	S max.	T max.	S max.
3/16" (4.8 mm)	.937	1.062	.196	.937	.349	.085	02622-70616	02662-70600	02682-70600	02615-70600	.402	.390	.030
	1.000	1.125		1.000			02622-70617						
	1.062	1.187		1.062			02622-70618						
	1.125	1.250		1.125			02622-70619						
	1.187	1.312		1.187			02622-70620						
1/4" (6.4 mm)	.125	.250	.261	.125	.465	.114	02622-70803	02662-70800	02682-70800	02615-70800	.520	.515	.037
	.187	.312		.187			02622-70804						
	.250	.375		.250			02622-70805						
	.312	.437		.312			02622-70806						
	.375	.500		.375			02622-70807						
	.437	.562		.437			02622-70808						
	.500	.625		.500			02622-70809						
	.562	.687		.562			02622-70810						
	.625	.750		.625			02622-70811						
	.687	.812		.687			02622-70812						
	.750	.875		.750			02622-70813						
	.812	.937		.812			02622-70814						
	.875	1.000		.875			02622-70815						
	.937	1.062		.937			02622-70816						
	1.062	1.187		1.062			02622-70818						
1.187	1.312	1.187	02622-70820										
5/16" (8.0 mm)	.125	.375	.323	.125	.581	.143	02622-71004	02662-71000	02682-71000	02615-71000	.662	.640	.048
	.250	.500		.250			02622-71006						
	.375	.625		.375			02622-71008						
	.500	.750		.500			02622-71010						
	.625	.875		.625			02622-71012						
	.750	1.000		.750			02622-71014						
	.875	1.125		.875			02622-71016						
	1.000	1.250		1.000			02622-71018						
	1.125	1.375		1.125			02622-71020						
	1.250	1.500		1.250			02622-71022						
	1.375	1.625		1.375			02622-71024						
	1.500	1.750		1.500			02622-71026						
	1.625	1.875		1.625			02622-71028						
	1.750	2.000		1.750			02622-71030						
	1.875	2.125		1.875			02622-71032						

all dimensions in inches / en pouces / alle Maße in Zoll / in pollici / en pulgadas  
 1), 2), 3) see last page / voir page 3 / siehe letzte Seite / vedi pagina 3 / ver Pág. 3



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# Avdelok® 2622

ø	w. Full Collar <sup>2)</sup>		L	B	D	Part No/ref	Part No/ref		Part No/ref				
	min.	max.					Full Collar	Half Collar <sup>2)</sup>	Flanged Collar <sup>3)</sup>				
nom.			nom.	max.	nom.	Pin <sup>1)</sup>	S max.	T max.	S max.	T max.	S max.	T max.	U <sup>3)</sup> nom.
3/8" (9.6 mm)	.250	.500	.250	.697	.172	02622-71206	02662-71200	.730   .610	02682-71200	.610   .610	02615-71200  .788   .786   .056		
	.375	.625	.375			02622-71208							
	.500	.750	.500			02622-71210							
	.625	.875	.625			02622-71212							
	.750	1.000	.750			02622-71214							
	.875	1.125	.875			02622-71216							
	1.000	1.250	1.000			02622-71218							
	1.125	1.375	1.125			02622-71220							
	1.250	1.500	1.250			02622-71222							
	1.375	1.625	1.375			02622-71224							
	1.500	1.750	1.500			02622-71226							
	1.625	1.875	1.625			02622-71228							
	1.750	2.000	1.750			02622-71230							
	1.875	2.125	1.875			02622-71232							

all dimensions in inches / en pouces / alle Maße in Zoll / in pollici / en pulgadas

1) Different grip range pins with different numbers of grooves are available

Tiges avec autres plages de serrage et different nombre de cannelures sont disponible

Bolzen mit anderem Klemmbereich und anderer Anzahl von Rillen sind verfügbar

Sono disponibili bulloni con spessori serrabili differenti con diverso numero di scanalature

Disponibles pernos con diferente número de anillos segun el espesor a remachar

2) Half collars increase the grip range to that of the next longest pin. Maximum grip increases by .062" for 3/16" and 1/4" fasteners and .125" for 5/16" and 3/8" fasteners.

Avec une bague courte, la plage de serrage maximale est équivalente à celle de l'Avdelok de longueur immédiatement supérieure. La plage de serrage augmente de .062" pour tiges de 3/16" et 1/4", et de .125" pour tiges de 5/16" et 3/8".

Die Verwendung von flachen Schließringen erhöht den Klemmbereich auf den des nächstlängeren Bolzens. Der maximale Klemmbereich erhöht sich um .062" für 3/16" und 1/4" Bolzen und .125" für 5/16" und 3/8" Bolzen.

Utilizzando i collari ribassati lo spessore serrabile aumenta, ed è uguale a quello massimo del bullone di misura superiore. Il massimo spessore serrabile aumenta di .062" per i bulloni da 3/16" e 1/4" e di .125" per i bulloni da 5/16" e 3/8".

El empleo de medio collar incrementa el máx. espesor a remachar al de la siguiente toma. El máximo espesor a remachar por uso de medio collar es de .062" para diámetros de 3/16" y 1/4" y de .125" para diámetros de 5/16" y 3/8".



3) Flanged collars are used in applications where the hole on the collar side of the application is oversize or is slotted for alignment purposes. To determine what length of pin is required, add dimension U to the thickness of material being fastened.

Avec une bague à embase, la plage de serrage est diminuée de la valeur de la cote U.

Schließringe mit Bund werden in Anwendungen benötigt, wo das Bohrloch auf der Schließringseite übergroß oder länglich ist. Um den richtigen Bolzen zu bestimmen, addieren Sie das Maß U zu der zu verbindenden Materialstärke hinzu.

Utilizzando i collari flangiati la dimensione „U“ deve essere aggiunta allo spessore da serrare per determinare il tipo di bullone adatto.

Utilizar collar con ala cuando en la aplicación el taladro está sobredimensionado o es ranurado. Para calcular la referencia de perno necesaria añadir la cota U al espesor de la aplicación.

ø		
nom.	lbf <sup>4)</sup>	lbf <sup>4)</sup>
3/16" (4.8 mm)	1940	1650
1/4" (6.4 mm)	3310	3000
5/16" (8.0 mm)	5030	4900
3/8" (9.6 mm)	7210	6500

4) These figures represent minimum fastener shear and tensile strength values with the use of a full collar. When using half collars tension is reduced to approximately 45 %.

Cette valeurs représentent minimum résistances au cisaillement et à la traction avec l'usage d'une bague standard. Avec l'usage des bagues courtes la résistance à la traction se diminue à env. 45 %.

Diese Werte repräsentieren Minimum Scher- und Zugfestigkeiten der Verbindung unter Verwendung von Standard-Schließringen. Bei Verwendung von flachen Schließringen reduziert sich die Zugfestigkeit auf ca. 45 %.

I dati si riferiscono a bulloni installati con collari Standard, utilizzando collari ribassati i valori di trazione diminuiscono del 45 % circa, i valori di taglio rimangono invariati. I dati indicati in tabella sono minimi.

La figura representa los valores mínimos de resistencia a la cortadura y tracción cuando se utiliza collar estándar. Cuando se utiliza medio collar se reducen aproximadamente en un 45 %.



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